

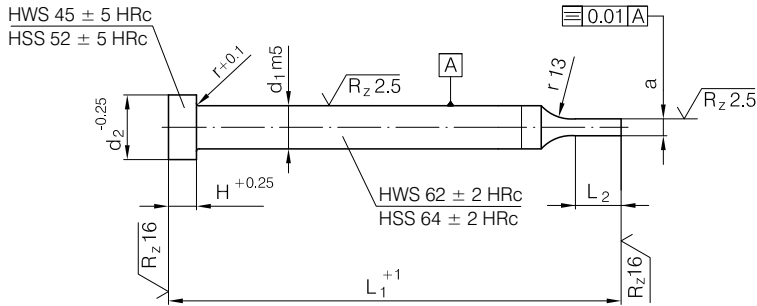
**1321.2**

**B-HWS ISO 8020** ( $d_{1max} = 10 \text{ mm}$  ;  $L_{1max} = 100 \text{ mm}$ )



**1321.3**

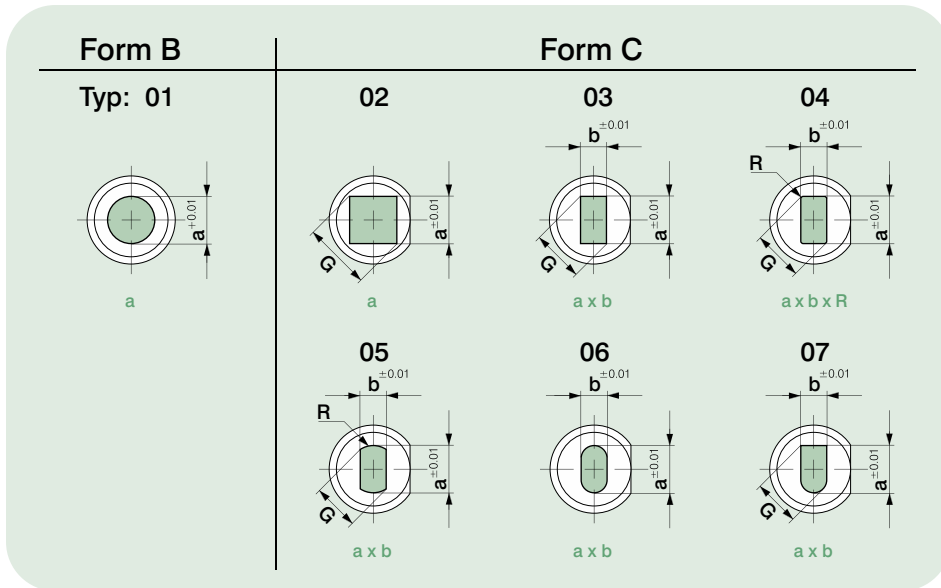
**B-HSS ISO 8020**



Mat.: HWS  
HSS

90°

$\alpha \text{ STD} = 0^\circ$



180°

0°

270°

**1321.2 -  $d_1 \times L_1 / \text{Typ}_x \times a \times b \times R \times L_2 \times \alpha$**

**1321.3 -  $d_1 \times L_1 / \text{Typ}_x \times a \times b \times R \times L_2 \times \alpha$**

| d <sub>2</sub> | r                   | H | d <sub>1</sub> | L <sub>1</sub> =71 | L <sub>1</sub> =80 | L <sub>1</sub> =90 | L <sub>1</sub> =100 | L <sub>1</sub> =120 | Form B        | Form C           |                  | L <sub>2</sub> |    |    |
|----------------|---------------------|---|----------------|--------------------|--------------------|--------------------|---------------------|---------------------|---------------|------------------|------------------|----------------|----|----|
|                |                     |   |                |                    |                    |                    |                     |                     | a             | b <sub>min</sub> | G <sub>max</sub> |                |    |    |
| 6              | 0,3 <sup>+0,1</sup> | 3 | 3              | ■                  | ■                  | ■                  | ■                   | ■                   | 0,80 - 2,99   | 0,5              | 2,9              | 8              | 10 |    |
| 7              |                     |   | 4              | ■                  | ■                  | ■                  | ■                   | ■                   | 1,00 - 3,99   | 0,8              | 3,9              | 8              | 10 |    |
| 8              |                     |   | 5              | ■                  | ■                  | ■                  | ■                   | ■                   | 1,50 - 4,99   | 1,0              | 4,9              | 8              | 10 | 13 |
| 9              |                     |   | 6              | ■                  | ■                  | ■                  | ■                   | ■                   | 1,60 - 5,99   | 1,6              | 5,9              | 8              | 10 | 13 |
| 11             |                     |   | 8              | ■                  | ■                  | ■                  | ■                   | ■                   | 2,50 - 7,99   | 2,0              | 7,9              | 10             | 13 | 19 |
| 13             | 0,4 <sup>+0,1</sup> | 5 | 10             | ■                  | ■                  | ■                  | ■                   | ■                   | 4,00 - 9,99   | 3,5              | 9,9              | 10             | 13 | 19 |
| 16             |                     |   | 13             | ■                  | ■                  | ■                  | ■                   | ■                   | 5,00 - 12,99  | 4,5              | 12,9             | 10             | 13 | 19 |
| 19             |                     |   | 16             | ■                  | ■                  | ■                  | ■                   | ■                   | 8,00 - 15,99  | 6,0              | 15,9             | 13             | 19 | 25 |
| 23             |                     |   | 20             | ■                  | ■                  | ■                  | ■                   | ■                   | 12,00 - 19,99 | 8,0              | 19,9             | 13             | 19 | 25 |
| 28             |                     |   | 25             | ■                  | ■                  | ■                  | ■                   | ■                   | 16,50 - 24,99 | 10,0             | 24,9             | 13             | 19 | 25 |

- Abmessungen auf Anfrage
- dimensions upon request
- misure su richiesta
- dimenzije na povpraševanje