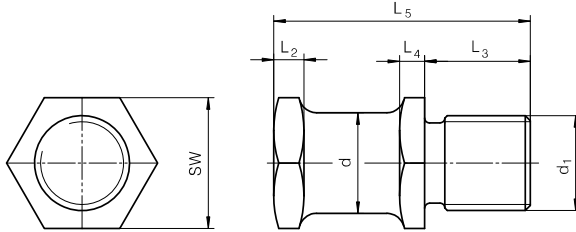


3456

VDI 3366

KERN 20
PART SERVER 3D



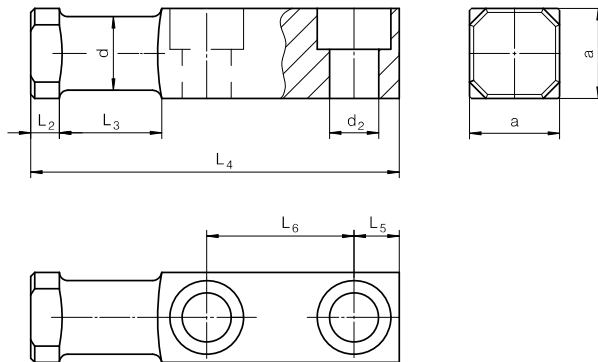
 3456 - d₁

d	Z ₁ (N)	SW	L ₂	L ₃	L ₄	L ₅	d ₁
16	4000	27	6	22	6	50	M16
20	5000	32	8	25	7	60	M20
25	6300	36	10	32	8	75	M24
32	10000	41	12	40	10	94	M30
40	16000	50	12	50	10	112	M36


3457

VDI 3366

KERN 20
PART SERVER 3D



 3457 - d

a	Z ₁ (N)		d ₂	L ₂	L ₃	L ₄	L ₅	L ₆	d
20	3200	M8	9	6	20	80	10	34	16
25	6300	M10	11	8	25	90	10	37	20
35	12500	M12	14	8	30	100	12	38	25
40	20000	M16	18	10	32	120	16	46	32
50	32000	M20	22	10	40	140	18	54	40
60	50000	M24	26	12	45	160	22	59	50